

The Address where Quality and Expertise Meet



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PRESSROOM SUPPLIES

OUR GROUP COMPANIES



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DELTA ROLL



TEKNIK GRUP



DELTA GRUP



DELTA ROLL

OFFSET PRINTING ROLLERS



- SHEETFEED OFFSET • WEB OFFSET • NARROW WEB
- CONTINUOUS FORM • LABEL • PRE-PRESS • POST-PRESS

INKING ROLLERS

Having excellent ink handling properties DELTA ROLL Conventional, Mix and UV inking rollers besides Ebonite and Rilsan coated rollers, offer the highest chemical resistance and durability, even under the toughest working conditions, guaranteeing the same quality of printing at all times. Rollers are coated with special premium quality compounds which are optimized to achieve much better resistance to abrasion, high temperature, deformation and chemicals.

DAMPENING ROLLERS

DELTA ROLL Dampening Rollers, having homogeneous water distribution and uniformly stable water film layer formation features, are produced by specially developed rubber compound recipes to ensure perfect water (dampening solution) transfer with Conventional, IPA reduced or "0" Alcohol (IPA Free) options.

POST-PRESS ROLLERS

DELTA ROLL Lacquer and Varnish Coating, Glue application, Lamination, Hot Cellophane and Cellophane Pressure, Film and Foil, Folding machine, Drawing and Transport Conveyor rollers and reels, CTP and CTCP plate processor rollers are all coated with various compound recipes according to international quality standards having many different properties including excellent transfer and mechanical features, resistant to various chemicals, high temperatures, pressure and mechanical stress, high friction, abrasion, cut and tear.



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DELTA ROLL

PACKAGING AND INDUSTRIAL ROLLERS



- FLEXO AND GRAVURE • FLEXIBLE PACKAGING • METAL PACKAGING
- WOOD & EDGE BANDING • CORRUGATED CARDBOARD • INDUSTRIAL

FLEXO AND GRAVURE

DELTA ROLL Flexo Inking Rollers with excellent transfer in all ink types, high resistance to solvents and stable printing performance of the same quality; DELTA ROLL Laser Engraving Rollers suitable for CO2 and YAG Laser systems, have very superior mechanical and physical properties and are highly resistant to ink and chemical types; DELTA ROLL Gravure Inking and Impression Rollers with superior resistance to toluene, ester and alcohol similar solvents, excellent resistance to pressure and mechanical loads; DELTA ROLL Lamination, NIP and Pressure Rollers.

FLEXIBLE AND METAL PACKAGING

DELTA ROLL Flexible Packing Rollers for Cutting, Slitting, Feeding, Pulling, Guiding, Winding, Converting, Spreader, Welding, Tension, Tower Nip, Deflector, Tensioning, Chilling, Heat Transfer, Extruder Nip; DELTA ROLL Metal - Tin Printing Rollers with excellent transfer properties and high resistance to cut, tear and abrasion, ink and chemicals; It has superior structural strength and mechanical properties; DELTA ROLL Metal - Tin Varnishing and Enameling Rollers with excellent elastomer structure, high resistance to cut, tear, abrasion and many chemicals.

WOOD AND EDGE BANDING

DELTA ROLL Wood Printing Rollers are resistant to chemicals, highly resistant to abrasion and mechanical stress and have excellent ink transfer properties; DELTA ROLL Edge Banding Rollers with excellent transfer properties, superior resistance to chemicals, high resistance to mechanical pressure and abrasion; DELTA ROLL Conveyor and Transfer Rollers, Varnish and Hi Gloss Lacquer coating, Glue application, Lamination and Sanding Rollers are all durable and resistant to mechanical stress, overload, pressure, compression and abrasion.



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DELTA ROLL

SPECIAL COATINGS



Rilsan®

DELTA ROLL Rilsan® polyamide coated Oscillating (Vibrator) rollers with very high extraordinary resistance to abrasion, friction, corrosion, high temperatures, all kinds of inks, solvents and chemicals, durability and long service life, have much more perfect ink transfer than ebonite and copper coatings besides chrome rollers providing high quality printing and significant performance increase.

Besides oscillating and ink transfer rollers in sheetfed offset, web offset and narrow web printing systems, DELTA ROLL Rilsan® coatings are used in many different processes and are also successfully applied for other rollers, cylinders and reels that require very high durability such as in Flexo Printing and Conveyor.

- Exceptional resistance to inks and solvents, hydrocarbons and various chemicals, inorganic salts, alkalis, wear and tear, corrosion and heat
- Consistency in diameter and dimensions • High durability and longer life
- Increase in print quality • Higher speed printing performance

ITR DIRECT LASER ENGRAVING

DELTA ROLL Direct Laser Engraving (DLE) Rollers and Sleeves coated with special elastomers having superior mechanical and physical properties, high resistance to ink and chemicals, developed for CO2 and YAG Fiber Laser systems are produced successfully according to the international standards.

DELTA ROLL Direct Laser Engraving (DLE) Rollers and Sleeves which are much higher quality, much more efficient, much more durable and long-lasting than cliché prints. They are mostly used in flexo printing providing very important gains and savings for high volume prints with excellent quality and perfect fine dots.



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PRESSROOM SUPPLIES



PANTONE®

INK PRODUCTION



Using HUBERGROUP raw materials and formulas, a fully automatic dosing system and advanced technological equipment, we provide services in our special color ink production facilities in line with international ISO standards and PANTONE® Matching System (PMS). All necessary controls and tests are carried out with all our measurement, control and proofing devices in our laboratory, and the necessary information and printing proof samples are provided to our customers.

The most perfect color compatibility is guaranteed for all PANTONE® inks produced by our experienced and expert team, subject to all kinds of controls including Light Fastness, Alcohol, solvent mixture and alkali resistance, besides printing the proof according to paper types and the desired reference color samples in line with the demands of our customers.

		CODE	LIGHT	OPACITY	ALCOHOL	SOLVENT	ALKALI	DIS.VARN.	DUCT VARN.	SEL./UV VARN.
	Yellow	41P 0010	5	Transparent	+	+	+	+	+	+
	Orange 021	41P 0021	5	Transparent	+	+	+	+	+	+
	Warm Red	42P 0030	4	Transparent	+	BD1	-	-	-	-
	Warm Red	42P 0031	5	Transparent	+	+	-	+	+	+
	Rubine Red	42P 0040	5	Transparent	+	+	-	+	+	+
	Rhodamin Red	42P 0050	4	Transparent	-	-	-	BD1	-	-
	Rhodamin Red	42PA0050	7	Transparent	+	+	+	+	+	+
	Purple	43P 0060	4	Transparent	-	-	-	-	-	-
	Purple	43PA0060	7	Transparent	+	+	+	+	+	+
	Violett	43P 0070	4	Transparent	-	-	-	BD1	-	-
	Violett	43PA0070	7	Transparent	+	+	+	+	+	+
	Blau 072	43P 1072	4	Transparent	-	-	-	BD1	-	-
	Blau 072	43PA0072	7	Transparent	+	+	+	+	+	+
	Reflex Blue	43P 0080	4	Transparent	-	-	+	BD1	-	-
	Reflex Blue	43PA0080	7	Transparent	+	+	+	+	+	+
	Process Blue	43P0090	8	Transparent	+	+	+	+	+	+
	Green	44P0095	8	Transparent	+	+	+	+	+	+
	Black	49F 5110	8	Opaque	+	+	+	+	+	+
	Bayrak Kırmızı 602	219757	5	Transparent	+	+	-	+	+	+
	Reflex Mavi	221427	7	Transparent	+	+	+	+	+	+
	Transp. Weiss (ohne Trockn.)	40NX7550		Transparent	+	+	+	+	+	+



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print solutions

PRINTING INKS

- SHEETFED • WEB OFFSET • FOOD PACKAGING • LABEL
- PANTONE COLORS • FLUORESCENT AND METALLIC

REFLECTA®

REFLECTA, with maximum bright color reproduction of the !NKREDIBLE technology printing inks, is formulated with renewable raw materials that do not contain mineral oil. Exceptional color brilliance, high fountain solution tolerance, very good oxidative drying, maximum stability in the production run, chromaticity coordinates in compliance with ISO 2846-1 and ISO 12647-2, easy to print with IPA-Free using SUBSTIFIX-AF, very fast adjustment of a stable ink/water balance, minimum start-up waste, FOGRA approved and the most suitable series for use in perfecting presses.

RAPIDA®

RAPIDA is !NKREDIBLE technology, stay-open printing inks for straight printing with fast physical drying for immediate work-and-turn and rapid post print finishing. Very fast drying and outstanding stacking, ideally suited to rapid work-and-turn, high fountain solution tolerance, good gloss, minimal powder spraying required, chromaticity coordinates in compliance with ISO 2846-1 and ISO 12647-2, easy to print IPA-free using SUBSTIFIX-AF, extremely fast adjustment of ink/water balance.

ALPHA® INTENSE

ALPHA INTENSE, a very rich ink series for high contrast printing, is formulated with renewable raw materials that do not contain mineral oil and cobalt. Extremely rub resistant ALPHA INTENSE is FOGRA approved and chromaticity coordinates in compliance with ISO 2846-1 and ISO 12647-2, high productivity, high gloss, neutral grey balance, high fountain solution tolerance, very good oxidative drying, minimum start-up waste and easy to print IPA-free using SUBSTIFIX-AF.



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print solutions

ADDITIVES AND AUXILIARIES

- FOUNTAIN SOLUTIONS
- CONVENTIONAL AND UV VARNISHES
- DISPERSION LACQUERS
- PASTE AND SPRAYS
- CLEANERS

FOUNTAIN SOLUTIONS

HUBER GROUP Fountain Solutions are specially formulated for sheetfed offset, web offset coldset, heatset, newspaper and continuous form as well as Conventional, Alcohol-Free and Reduced Alcohol applications. SUBSTIFIX-AF, MGA SUBSTIFIX, COMBIFIX, MGA COMBIFIX, COMBIFIX -XL, MGA HYDROFIX, HYDROFIX -B, REDUFIX-AF, V FIX and !NKREDIBLE GOOD NEWS FIX Fountain Solutions produce a thin, stable, homogenous film of dampening water through reduction of surface tension, help to form a stable ink / dampening water emulsion, improve print quality, ensure good printing plate protection, prevent ink rollers from marks and streaking with special additives, meet corrosion standards and they have also been approved by press manufacturers.

VARNISHES AND LACQUERS

ACRYLAC MAT dispersions, with their fast drying, mechanical durability and homogeneous silky surface properties, have Silk Matte, Semi-Matte, Matte, Glossy S, Matte Extra and Matte Ultra options. ACRYLAC GLOSS dispersions resistant to friction, offering excellent gloss and suitable for single and double-sided printing are available in Glossy, High Gloss, Extra Glossy, Glossy S, High Gloss S and Extra Gloss S options. ACRYLAC-MGA MATT, ACRYLAC-MGA GLOSS, ACRYLAC-MGA SPECIAL PRIMER and PRINTLAC varnishes are other types developed for various applications.

PASTE, SPRAY AND CLEANERS

HUBER GROUP Additives and Auxiliaries are of great importance for both printing quality and production increase as well as cleaning and maintenance. Pastes to reduce ink viscosity and tack, ink driers, vegetable oil based anti-drier anti-skin spray, dampening circuits system cleaner, varnish wash-up solutions, varnish spray dryer, roller de-glazer and lubrication paste additives are some of the auxiliary materials that you can safely use in your pressroom.



SCHWEGmann

PRINTING CHEMICALS AND ADDITIVES



FOUNTAIN SOLUTIONS

SCHWEGO® soft 1000 AW / AN FOGRA and ISEGA certified fountain solutions for sheetfed offset suitable for IPA-free printing, UV and special printing inks.

SCHWEGO® soft 1000 AWT / ANT Fountain solutions for sheetfed offset for IPA-free printing, with drying accelerator.

SCHWEGO® soft 1000 W / N FOGRA certified fountain solutions for sheetfed offset.

SCHWEGO® soft 1000 WT / NT FOGRA certified fountain solutions for sheetfed offset with drying accelerator.

SCHWEGO® soft 2000 - SCHWEGO® neutral fount CS - SCHWEGO® eco fount CS FOGRA certified fountain solutions for web offset coldset printing.

SCHWEGO® soft 3000 - SCHWEGO® eco fount HS FOGRA certified fountain solutions for web offset heatset printing.

SCHWEGO® soft fountain solutions are approved and released according to the default settings of the leading machine builders.

FOUNTAIN SOLUTION ADDITIVES

Drying agent as additive to fountain solution, Biocide for fountain solution circulations, Defoamer, Ink and oil absorber for fountain solution circulations, Cleaner for fountain solution circulations, Hardness increasing agent for water, Filter mats and cartridges for fountain solution circulations.

SPECIAL PRODUCTS

Water-active drier as additive to the printing ink, Anti-skinning spray and liquid, Ink refreshener and start spray, Tack reducer, reduces the tack of the printing ink, Sliding and antistatic spray and liquid, Bio-based multifunctional oils, Printing press and Numbering box cleaning solution.

Customer-specific and tailor made products for special applications.



SCHWEGmann

WASHES, MAINTENANCE, AUXILIARIES



WASHES

SCHWEGO® mat FOGRA and BG-ETEM Low-emission certified, blanket and roller washing solutions for automatic and manual cleaning, for sheetfed offset and web offset coldset printing, manual cleaning for heatset printing, FOGRA certified cleaning agent for UV offset inks, Cleaning agent for alternatively (mix) printing between UV and conventional inks.

CLEANING AND MAINTENANCE

ISEGA certified cleaning gel for inking rollers, Cleaner and rejuvenator for dampening rollers, Deep cleaning agent and rejuvenator for blankets and rollers, Repair solution for blankets, Water-based cleaning agent for brush rollers and damper covers, Roller shampoo, Ink solvent, Roller protecting oil and gel for sheetfed and web offset, Cleaning paste for metal surfaces, Water-based cleaning agent for dispersion coatings, Hand cleaning gel with skin protection.

ANTI SET-OFF POWDERS - PLATE CHEMICALS

WIRBELWIND Anti Set-off Powder Vegetable basis, safe for health, suitable for printing food packages, varnishing and lamination. (Fine, Medium, Coarse)

SCHWEGO® aktiv Plate cleaner for CtP plates.

SCHWEGO® gum Preservative for all printing plates.

SCHWEGO® clean III Cleaning agent for printing plate processors.

FLEXO PRINTING PRODUCTS

SCHWEGO® aqua clean ISEGA certified water-based cleaning agent for printing inks and water-based cleaning agent for screen printing and flexography.

SCHWEGO® aqua gel Aqueous cleaning gel for anilox rollers.

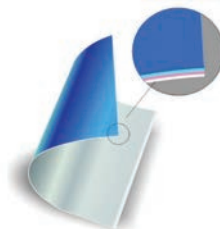
SCHWEGO® power clean Cleaning agent for periodical cleaning of anilox rollers and Cleaning agent for the pressroom and converting.

SCHWEGO® aqua solv Cleaning agent for water-based flexographic and gravure printing inks.





CTP AND CTCP PRINTING PLATES



- SHEETFEED OFFSET • WEB OFFSET • NARROW WEB
- LABEL • CONTINUOUS FORM

POSITIVE THERMAL CTP PRINTING PLATES

Having the ability to be baked for extremely durable and high print runs with their first class aluminium alloy, ASTA Positive Thermal CTP Printing Plates offer wide working tolerance with high precision. ASTA Thermal CTP Plates, which are an ideal choice for quality prints with their superior and stable performance, have high resolution and excellent dot quality as well as high resistance to aggressive printing chemicals such as UV inks and blanket cleaners.

ASTA Positive Thermal CTP Printing Plates are compatible with many CTP image-setters, especially Kodak Trendsetter, Kodak Lotem, Kodak Magnus, Screen PT-R Platesetter, Heidelberg Topsetter, SupraSetter, Luscher Xpose! Platesetter.

CTCP CONVENTIONAL PRINTING PLATES

Especially developed for Sheetfed Offset and Newspaper Print production, ASTA Positive CTCP Conventional Printing Plates, with excellent dot-screen sharpness, high resolution, unique photosensitive coating, ideal hydrophilic layer, homogeneous ink-water balance, wide working tolerance and stable structure, are produced in international standards for high print runs and high quality prints.

ASTA Positive CTCP Conventional Printing Plates are compatible with many CTCP image-setters, especially BasysPrint UV, Lüscher Xpose! Platesetters, Cron UV Platesetters, Amsky Autsetter, Konita, McLantis Macsetter.



RUBBEXX

PRINTING BLANKETS



- SHEETFED OFFSET • WEB OFFSET • LABEL • CONTINUOUS FORM
- NARROW WEB • PACKAGING PRINTING • METAL OFFSET PRINTING

PRINTING BLANKETS

RUBBEXX company with the experience of long-standing industry experts is your printing blanket specialist for all the commercial printing application; from Sheetfed Offset, Web Offset, Newspaper, Label, Continuous Form, Narrow Web and Banknote/Security Printing. RUBBEXX rubber blankets are produced with the highest international quality standards to give excellent printing results. We support you with a unique combination of printing technology experience and you will get the right solution for every printing process with different types of inks.

PACKAGING PRINTING

An important focus of RUBBEXX is the area of Packaging Printing with the product range designed for a wide variety of materials; whether cardboard boxes, cups, cans, metal/tin, labels, plastics and foils. RUBBEXX also caters neatly for printers with high ecological standards or special hygiene requirements. You can get RUBBEXX products with natureOffice certificate for climate-neutral printing and, of course, also food-safe printing blankets that are ISEGA-certified, with the first-class production know-how to meet all the customers' demands for the highest quality and reliability.

COATING PLATES / COATING BLANKETS

No matter whether you are using inline or offline systems for varnishing and regardless of whether water-based coatings or UV solutions; at RUBBEXX you will find industry's most comprehensive coating plates and coating blankets assuring superior results with high varnish transfer, homogeneous coating, controlled ink back-trapping and extended cleaning intervals for cardboard, metal and commercial printing applications.

RUBBEXX also cares about your material preferences: PVC, EPDM, Polyester, Polyurethane.





DELTA CHEMICALS

CLEANING & MAINTENANCE CHEMICALS

ROLLER SHAMPOO

Having excellent cleaning power, DELTA ROLLER SHAMPOO, penetrates deep into the rubber and removes the residues, deeply cleans dried ink, paper dust, lime deposits caused by the fountain solution, dried UV ink and varnishes, ensures that the rollers regain to accept ink and increases the print quality.

DELTA ROLLER SHAMPOO has a low odour, does not cause swelling on the roller and blanket, and has a high flash point.

SPERAGUM

DELTA SPERAGUM is a rubber cleaner and conditioning solution with effective cleaning power. Removing dust build up and other negative effects on the blanket in a very short time, DELTA SPERAGUM, besides its effective cleaning power, nourishes the rubber, inflates and mattifies it, repairs dents and prolongs the life of the blanket.

QC 40 CLEANING AGENT

Thanks to its formula developed with the latest technology, DELTA QC 40 CLEANING AGENT has a high cleaning power for rubber blankets and ink rollers. Through its anti-corrosion feature DELTA QC 40 CLEANING AGENT, which is suitable for hand washing applications, prevents damage to roller and blanket systems.

MRC - Metering Roller Cleaner

DELTA MRC - Metering Roller Cleaner is a cleaning liquid specially produced for dampening rollers with high cleaning power. By means of its high volatility, DELTA MRC, which does not leave any residue, is applied on the dampening rollers with the help of a cloth and does not cause any problems when mixing with water.





HÜRKİMSA

LAMINATION & BOOKBINDING GLUES

CELLOPHANE LAMINATION GLUES

HÜRKİMSA Cellophane Lamination Glues are strong and excellent adhesives with superior adhesion properties that you can safely use in all kinds of flocking and bonding works in PP, PE and paper laminations. HÜRKİMSA Cellophane Lamination Glues which is specially formulated for automatic and semi-automatic cellophane machines are also available in a range of products that can be applied manually.

- HM 5002:** It is used in manual cellophane lamination (PP, PE, paper) in all kinds of flocking and adhesion applications by thickening with ammonia.
- HM 5100:** It is acrylic co-polymer with perfect adhesion property for laminating cellophane (PP, PE paper) in all kinds of flocking and adhesion works.
- HM 6010:** One component adhesive to laminate plastic films (polypropylene, acetate, polyester, metal folios etc.) in automatic and semi automatic laminating machines with excellent adhesion. It is odourless and gives very good results especially in sensitive works with dark backgrounds.
- HM 6020:** Single component used in automatic and semi-automatic machines. It does not let foam formation, provides easy operation at high speeds.
- HM 200:** In addition to cellophane lamination process, it has superior adhesion properties especially for book cloth and folder laminating.

BOOKBINDING GLUES

In addition to HÜRKİMSA Bookbinding Glues, Labels, Folder Laminating, Box Laminating, Puzzle, Paper Bag, Paper Bag Bottom and Side, Napkin and Paper Towel, Corrugated, Cardboard and Edge Protectors; Side, Edge and Laminating adhesives are formulated to be used on paper, cellophane, lacquered, varnished, PVC, PET, PS, PE and printed materials, on all kinds of gluing machines or manually.





HOTMELT ADHESIVES

TECHNOMELT HM ADHESIVES

TECHNOMELT from HENKEL is the number one choice for hot melt adhesives and is designed to provide the best solutions for production processes and end products.

TECHNOMELT adhesives are at the highest level in terms of operating costs and efficiency and stand out with their reliability, quality and proven results.

TECHNOMELT Q 3116: It is used as backing adhesive in books, catalogs and magazines. Synthetic resin based hotmelt.

TECHNOMELT Q 3630: Perfect one-shot gluing in automatic gluing machines. Synthetic based hotmelt.

TECHNOMELT Q 3635: Perfect one-shot gluing in automatic binding machines, book spine adhesive for thread stitched books. Synthetic based hotmelt.

TECHNOMELT Q 3660: It shows very good smooth surface properties in bound book production. It provides excellent adhesion as a backing adhesive.

TECHNOMELT Q 3820: Side application adhesive, synthetic hotmelt.

TECHNOMELT Q 3840: Side application adhesive, synthetic hotmelt.

TECHNOMELT Tack 3880: It is especially used as a side adhesive in binding.

TECHNOMELT 4503: It is used as spine adhesive in books, catalogs and magazines. It is suitable for binding and provides high adhesion strength.

DISPERSION ADHESIVES

AQUENCE GA 3072 NV (ADHESIN A 3072 NV): It is used in the lamination of hard or soft PVC/PP films, paper and cardboard in file production. It is used for side adhesion, handle production and handle adhesion in bag and sachet manufacturing. It is used for sealing, varnished or unvarnished boxes in high-speed machines for Box Closing production. AQUENCE GA 3072 NV is a highly concentrated, fast-drying dispersion adhesive and therefore suitable for high-speed folding machines.

ADHESIN A 7235: It is used for adhesion of unprinted surfaces to printed and unvarnished surfaces to varnished surfaces on high-speed machines in Paper and Cardboard Processes. ADHESIN A 7235 is a dispersion adhesive suitable for intermittent nozzle applications. It is distinguished by its short structure (no fibrosis, no elongation) and clean working environment.



DELTA GRUP



TEKNIK GRUP





STITCHING WIRES

Best quality wires of ASTA bear the mark of a century of experience and with first-class skilled workers, modern production facilities and high-quality materials which always guarantee the right thickness, right hardness and perfect winding. Due to today's demands of high-speed machines in the Printing and Packaging Industry, there is a great need for wires that are easy to process.

ASTA wires are subject to strict quality control at every stage, from raw material to final processing, and are produced on modern machines by competent and qualified personnel. Additionally, our extensive experience enables us to assist with troubleshooting any stitching problems and efficiently provide a solution. The quality of ASTA wires, which are constantly developed and renewed to work smoothly on all kinds of sewing machines, always makes a difference.

- High quality of finish
- Smooth, consistent, shiny surface
- Uniform coating
- Resistant to corrosion, peeling and flaking
- Free of impurities and burr
- Consistent diameter and tensile strength
- Straight, tangle-free wire take-off and inlet
- Superior workability in bending and forming

ROUND STITCHING WIRE:

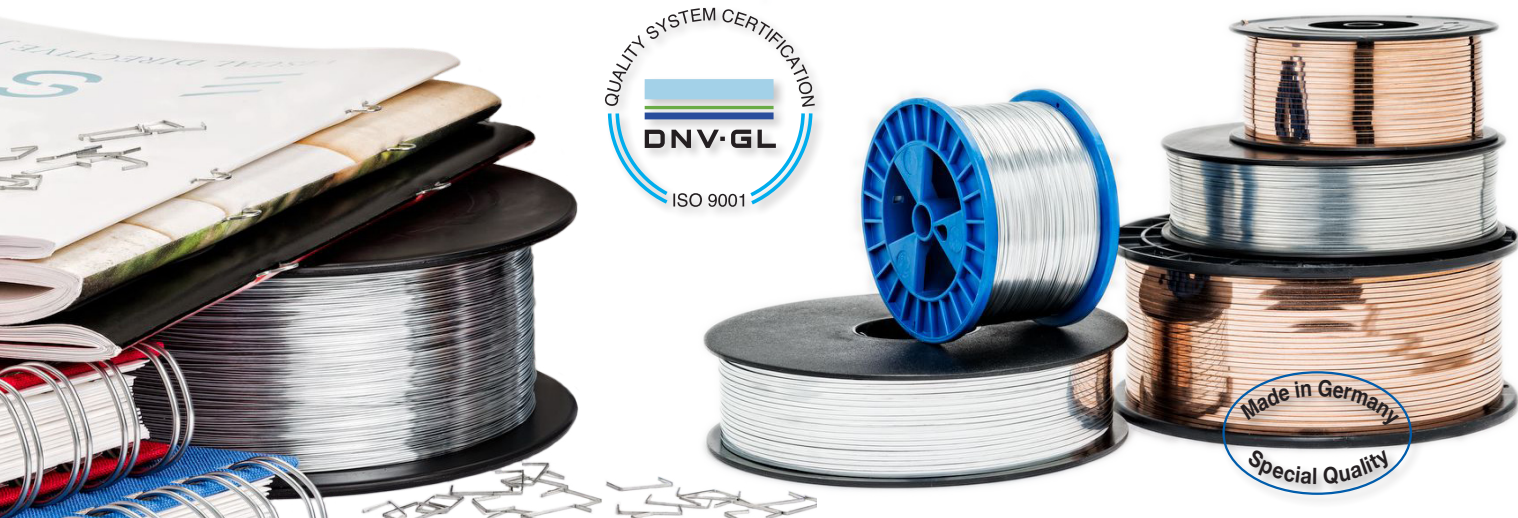
As bright wire, copper-coated, galvanized or tin-coated.

FLAT STITCHING WIRE:

As bright wire, copper-coated, galvanized or tin-coated.

Round wire		
No.	Ø (mm)	m/kg
16	1,60	63
17	1,30	96
18	1,20	113
19	1,05	147
20	0,90	200
21	0,80	253
22	0,75	288
23	0,70	331
24	0,60	451
25	0,55	536
26	0,50	649
27	0,45	801
28	0,40	1014
29	0,37	1185
30	0,35	1324

Flat wire		
No.	Ø (mm)	m/kg
0/26	0,65 x 0,25	649
I/25	0,75 x 0,35	536
II/24	0,75 x 0,45	451
III/23	0,75 x 0,55	331
IV/22	0,85 x 0,65	288
V/21	0,90 x 0,65	253
VI/20	0,96 x 0,78	200
VII/19	1,18 x 0,91	147
VIII/18	1,27 x 1,04	113



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